



## VENDOR HEADQUARTERS

Private meeting spaces are in high demand at the HIMSS08 Conference & Exhibition. Take advantage of this opportunity to rent meeting space onsite at the Orange County Convention Center inside the exhibit hall. There are a limited number of Vendor Headquarters—beat the rush and reserve your meeting space today!

### Benefits of Vendor Headquarters space at the HIMSS08 Conference & Exhibition:

- Client meetings
- Sales meetings
- Focus groups
- Training sessions
- Relaxation room for staff
- Space is ONLY \$18 per square foot (for Corporate Members)
- Your clients and sales staff will already be in the same location
- CONVENIENCE

### General Information:

Vendor Headquarters are available exclusively to exhibiting companies. Available sizes include 10 x 20, 20 x 20 and may be customized to meet your specifications. Vendor Headquarters space includes: 4 hard walls with lockable door and an identification sign with your company logo.

*\* The exhibitor will be responsible for charges to furnish and equip the vendor headquarter space. Please use the forms provided to you in your Exhibitor Service Manual to order additional items and/or services.*

### Your Vendor Headquarter space may be used during the following hours:

Saturday, February 23, 8:00 am to 5:00 pm (Staff only)

Sunday, February 24, 8:00 am to 5:00 pm (Staff only)

Monday, February 25, 7:30 am to 1:30 pm (Staff only)

Monday, February 25, 1:30 pm to 7:00 pm

Tuesday, February 26, 9:30 am to 7:00 pm

Wednesday, February 27, 9:30 am to 7:00 pm

Thursday, February 28, 9:30 am to 1:00 pm

**Staff using the Vendor Headquarters during nonexhibit hours must possess an exhibitor badge with 24 hour access.** Security will not allow access to the exhibit hall during nonexhibit hours without 24 hour access. A representative of your company will need to escort attendees to your Vendor Headquarters during nonexhibit hours at the closest entrance to your vendor headquarter space.

### To Rent a Vendor Headquarters, please contact:

Kelly Laidler, 312-915-9285, [klaidler@himss.org](mailto:klaidler@himss.org)

Tia Peterson, 312-915-9232, [tpeterson@himss.org](mailto:tpeterson@himss.org)

David White, 312-915-9508, [dwhite@himss.org](mailto:dwhite@himss.org)

### Space Production Questions, please contact:

Elli Miller, 312-915-9272, [emiller@himss.org](mailto:emiller@himss.org)

Virginia Geoghegan, 734-477-0855, [vgeoghegan@himss.org](mailto:vgeoghegan@himss.org)